

 IRCLASS SYSTEMS AND SOLUTIONS PRIVATE LIMITED (Promoted by Indian Register of Shipping)	INSPECTION RELEASE NOTE	Branch Office:	Hyderabad
		IRN No.:	HYD 24 I 28
		File No. & ISN No.:	6280/IS.01.MB.21.0144-HO0180
		Issued Date:	29-02-2024

IRCLASS Client:	Mazagon Dock Shipbuilders Limited
Client PO No. (On IRCLASS):	6280/IS.01.MB.21.0144-HO0180
End User/Project:	P-15B
Inspection Location:	A23/1,IDA Kukatpally,Gandhinagar,Hyderabad-500037
Main Vendor Name:	Ranko Metals Pvt.Ltd
Sub Vendor Name:	NA
Main Vendor PO No & Date:	3270003415 Dt.11-10-2023
Sub Order PO No & Date:	NA
Final Inspection Report No & Date:	HYD/24/RKM/014 Date: 24-01-2024
Client Specific Additional Information: (if any)	Manufacture and supply of Workshop Machineries and Accessories for Y-12707 OF P15B.

Reference Documents: (Add rows for more documents – Datasheet, NDT, Pressure, Performance Test Procedure, WPS/PQR/WPQ etc.)					
Doc. Name	Doc. Number	Rev. No	Date	Approved By	Document Supplied by
QAP	RMPL/QAP/MDL/3415/2023-24	--	11-10-2023	MDSL	Ranko
Drawing	9001-102	02	18-02-2014	MDSL	Ranko
Drawing	9001-104	02	18-02-2014	MDSL	Ranko
Drawing	9001-106	02	18-02-2014	MDSL	Ranko
Drawing	9001-107	02	18-02-2014	MDSL	Ranko
Drawing	9001-108	02	18-02-2014	MDSL	Ranko

Details of items offered for inspection: (Table format to be changed as per Item description requirement)							
Sr. no	Item No / Tag No	Item Description	Identification (lot/heat/sr.no.)	UOM	PO Qty	Offered Qty	Accepted Qty
1	100	50NB Elbow(90°), Copper	JTPL/080/22-23	Nos.	50	50	50
2	200	40NB Elbow(90°), 90/10 copper Nickel	IP3224950	Nos.	150	150	150
3	300	50NB Elbow(90°), 90/10 copper Nickel	IS3200790	Nos.	450	450	450
4	500	50NB Equal Tee, 90/10 copper Nickel	IS3200790	Nos.	40	40	40
5	700	Composite Flange suitable for 50NB	IS3200790	Nos.	200	200	200
6	800	Concentric Reducer 50x40NB	IS3200790	Nos.	20	20	20



This Certificate is issued upon the following terms and conditions:

Whilst IRCLASS Systems & Solutions Private Limited (hereinafter referred to as ISSPL) and its Committees use their best endeavors to ensure that the functions of ISSPL are properly carried out, in providing services, information or advice neither ISSPL nor any of its servants or agents warrants the accuracy of any information or advice supplied. Except as set out herein neither ISSPL nor any of its servants or agents (on behalf of each of whom ISSPL has agreed this clause) shall be liable for any loss damage or expense whatever sustained by any person due to any act or omission or error of whatsoever nature and however caused of ISSPL its servants or agents or due to any inaccuracy of whatsoever nature and howsoever caused in any information or advice given in any way whatsoever by or on behalf of ISSPL, even if held to amount to a breach of warranty. Nevertheless, if any person uses services of ISSPL, or relies on any information or advice given by or on behalf of ISSPL and suffers loss damage or expenses thereby which is proved to have been due to any negligent act omission or error of ISSPL its servants or agents or any negligent inaccuracy in information or advice given by or on behalf of ISSPL then ISSPL will pay compensation to such person for his proved loss up to but not exceeding the amount of the fee charged by ISSPL for that particular service, information or advice.

Any notice of claim for loss, damage or expense as referred to above shall be made in writing to ISSPL Head Office within six months of the date when the service information or advice was first provided, failing which all the rights to any such claim shall be forfeited and ISSPL shall be relieved and discharged from all liabilities.

Effective Date: 01.06.2023

Form No. IS/F/IRN/002 Rev.05

Page No: 1 of 2

 IRCLASS SYSTEMS AND SOLUTIONS PRIVATE LIMITED (Promoted by Indian Register of Shipping)	INSPECTION RELEASE NOTE	Branch Office:	Hyderabad
		IRN No.:	HYD 24 I 28
		File No. & ISN No.:	6280/IS.01.MB.21.0144-HO0180
		Issued Date:	29-02-2024

Sr No.	ITP / QAP Sr. No.	Inspection details: (Respective supporting documents along with its reports no, Rev, and date as applicable to be mentioned and to be attached)
1	2	As per QAP, S.no.2 -stress relieving/Annealing Lab report submitted by Vendor reviewed the same and found in order..
2	3	As per QAP, S.no.3 –Dimensions witnessed and found within limits.
3	7	As per QAP, S.no.7, weight of offered fittings witnessed and found within limits.For details refer supplier report.
4	8	As per QAP, S.no.8-Hydro test (1 sample/Lot)from the offered fittings witnessed at 20bar and observed no pressure drop or leak during hold time of 1minute.
5	--	Vendor has submitted compliance report for Identification/Marking on offered fittings.
6	10	As per QAP, S.no.10 compliance certificate for visual and dimensional submitted by supplier.
7	1	Item No.100,200 and 300 –Visually observed Die marks in the radius portion and the same has been clarified by vendor and cleared for the particular lot only of above order by MDL.
8	4	Ends of offered fittings observed Plain and the same has been clarified by vendor and cleared for the particular lot only of above order by MDL.
9	1	Item No.500-Equal tee visually observed die marks on outside surface and wrinkles inside surface and the same has been clarified by vendor and cleared by MDL.

Inspector's Identification mark (Hard stamp/Hologram/Sticker) & its location on inspected item:	Self signed on inspected pipe fittings.
Compliance Acceptance / Deviation Acceptance / NCR / WAIVER (if any)	Based on Compliance Letter mail received from Vendor,MDL Representative Mr.Anuj Jain allowed for acceptance vide E-mail Dtd.23-02-2024
Conclusion:	Accepted
Main Vendor PO Status	Incomplete
Sub Order PO Status:	NA



(R KANAKAM)

(For Inspector(s) to IRCLASS Systems & Solutions Private Limited)

Rev No. (If Applicable) (If revision other than 00, specify reason for revision)	00
This Document Supersedes IRN No.: (Mention previous IRN Number)	Nil

Note: Contact us on industrial_services@irclass.org or qtr@irclass.org for any information related to this document.

This Certificate is issued upon the following terms and conditions:

Whilst IRCLASS Systems & Solutions Private Limited (hereinafter referred to as ISSPL) and its Committees use their best endeavors to ensure that the functions of ISSPL are properly carried out, in providing services, information or advice neither ISSPL nor any of its servants or agents warrants the accuracy of any information or advice supplied. Except as set out herein neither ISSPL nor any of its servants or agents (on behalf of each of whom ISSPL has agreed this clause) shall be liable for any loss damage or expense whatever sustained by any person due to any act or omission or error of whatsoever nature and however caused of ISSPL its servants or agents or due to any inaccuracy of whatsoever nature and howsoever caused in any information or advice given in any way whatsoever by or on behalf of ISSPL, even if held to amount to a breach of warranty. Nevertheless, if any person uses services of ISPL, or relies on any information or advice given by or on behalf of ISSPL and suffers loss damage or expenses thereby which is proved to have been due to any negligent act omission or error of ISSPL its servants or agents or any negligent inaccuracy in information or advice given by or on behalf of ISSPL then ISSPL will pay compensation to such person for his proved loss up to but not exceeding the amount of the fee charged by ISSPL for that particular service, information or advice.

Any notice of claim for loss, damage or expense as referred to above shall be made in writing to ISSPL Head Office within six months of the date when the service information or advice was first provided, failing which all the rights to any such claim shall be forfeited and ISSPL shall be relieved and discharged from all liabilities.

Effective Date: 01.06.2023

Form No. IS/F/IRN/002 Rev.05